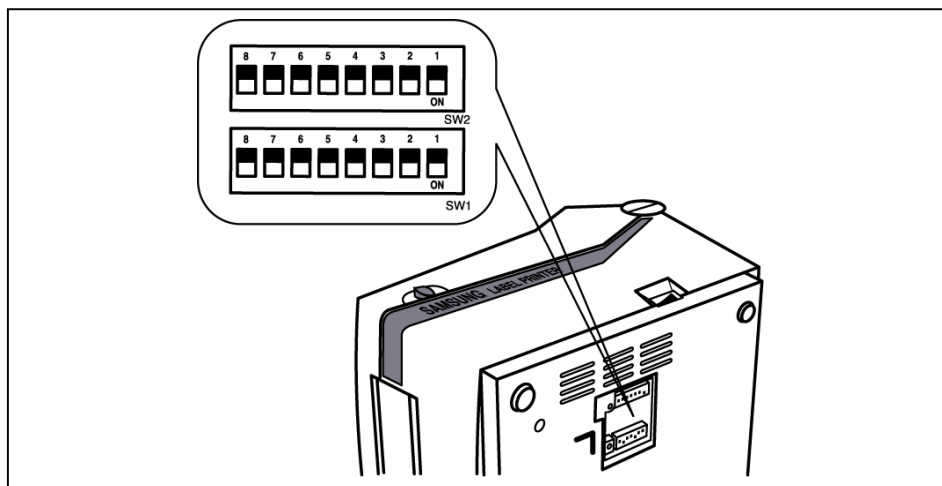


3-2 Operation

3-2-1 Setting the DIP switches

The DIP switches are located on the bottom of the printer. The DIP switches are used to set the Printer to perform various functions. Follow these steps when changing DIP switches setting:

1. Turn the printer power switch off.
2. Remove the screw on the bottom of the printer and open the bracket.
3. Flip the DIP switches using tweezers or another narrow-ended tool. Switches are on when up and off when down in the Figure below.
4. The new setting takes effect when you turn on the printer.



Note : Always change DIP switch settings only when the printer is turned off.

3-2-2 Functions of DIP switches

3-2-2-a DIP S/W1

No	Functions	Details			
1	Speed Selection	1	Speed		
		Off	4.0 ips		
		On	5.0 ips		
2	Density Selection	4	3	2	Density
		Off	Off	Off	13
		Off	Off	On	14
		Off	On	Off	15
		Off	On	On	16
		On	Off	Off	17
		On	Off	On	18
		On	On	Off	19
5	Exhibition Selection	Off	Normal mode		
		On	Demo mode		
6	Media Selection	Off	Label Paper		
		On	Thermal Continuous Paper		
7	Auto Cutter	Off	Without Auto Cuter		
		On	With Auto Cutter		
8	Near End Sensor Status	Off	Enable		
		On	Disable		

3-2-2-b DIP S/W2

No	Functions	Details		
1,2	Baud Rate	2	1	Baud Rate
		Off	Off	9,600 bps
		Off	On	19,200 bps
		On	Off	230,400 bps
		On	On	115,200 bps
3	Media Detection	Off	Detect Gap	
		On	Detect Black-mark	
4	Reserved	--		
5	Emulation	Off	SAMSUNG command	
		On	Emulation	
6	Busy Condition	Off	Receive Buffer Full	
		On	*Offline *Receive Buffer Full	
7	Reserved	--		
8	Long label Split printing	Off	Disable	
		On	Enable	