

**5-2 Stand-alone Configuration Mode**

Various modes can be executed using buttons and LED only.

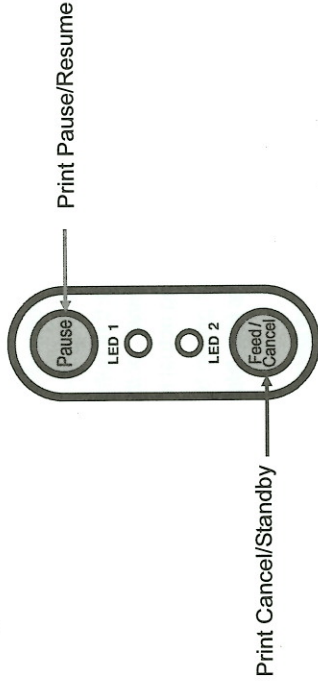
- 5-2-1 How to start stand-alone configuration mode
  - The printer mode is set to Printer Setting Mode when the Pause button is pressed for two seconds while in Print Standby Mode.
  - Both LEDs will change to orange color and the printer will be set to Stand-alone Configuration Mode.
  - When the printer enters into this mode, the status of LED 1 and LED 2 are changed sequentially.
  - When the Feed button is pressed at specific LED color combination, the corresponding printer operation will be selected.

**5-2-2 List of supported functions**

Sequence number	LED 1		LED 2		Printer operation
	Color	Status	Color	Status	
1	Green	On	Green	Blink four times	Print Configuration Info.
2	Green	On	Orange	Blink four times	Print File List
3			Red	Blink four times	Factory Reset
4			Green	Blink four times	Gap Sensor Auto Calibration
5	Orange	On	Orange	Blink four times	B/M Sensor Auto Calibration
6			Red	Blink four times	Data Dump Mode
7			Green	Blink four times	Demo Mode
8	Red	On	Orange	Blink four times	Line Mode
9			Red	Blink four times	Download Items Delete

**5-3 Pause/Cancel**

During multiple-page print jobs, the Pause and Cancel button can be used to temporarily cease printing and cancel the print job altogether, respectively.



**5-3-1 Pause/Resume Function**

- 1) When printing labels, pressing the Pause button
- 2) The printer will pause after finishing the current label printing and the status of LED will be as follows.
  - LED 1: Green Blink
  - LED 2: Red On
- 3) While the print job is paused, press the Pause button again to resume printing.

**5-3-2 Print Cancellation**

- 1) During label printing and/or pause mode, pressing the Cancel button enters the print cancellation mode.
  - 2) The following processes occur in the print cancellation mode.
    - All label printing cancelled
    - All data received in the printer communications buffer deleted.
    - All received data deleted.
  - 3) The LED Status in the print cancellation mode can be as follows.
    - LED 1: Green On
    - LED 2: Red Blinking
- 4) While in the print cancellation mode, press the Cancel button again to return to print standby mode.