



**EPSON JavaPOS ADK**

# **Installation Guide**

Version 1.11.9 Dec. 2009

## Notes

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# Chapter 1 Introduction

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The following hardware and software configuration is required when installing EPSON JavaPOS ADK.

- Computer
  - IBM PC/AT compatible
    - Please follow the specifications recommended by your OS for system requirements (CPU, RAM, etc.).
    - A minimum of 10 MB of available hard disk space is required.
    - The minimum supported screen resolution on Linux is 800x600.
- Supported Operating systems
  - Windows XP Professional Service Pack 3 (32-bit)
  - Windows 2000 Service Pack 4 (32-bit)
  - Windows Vista (Business/Enterprise/Ultimate) Service Pack 2 (32-bit)
  - Windows Server 2008 Service Pack 2 (32-bit)
  - Windows 7 (Professional/Enterprise/Ultimate) (32-bit)
  - Windows Embedded Standard (32-bit)
  - Red Hat Linux 9.0 (32-bit)
  - Red Hat Enterprise 5 Desktop (32-bit)
  - SuSE Linux Enterprise Desktop 10 Service Pack 1 (32-bit)
- Java Virtual Machine
  - Java2 Standard Edition 1.6.0\_16 and higher

## Chapter 2 Installation

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### 2.1 Install Java

Java must be installed on your system before you can run the installer. This can be downloaded from <http://www.sun.com/java/>.

**Users:** Install the Java Runtime Environment (JRE).

**Developers:** Install the Java Development Environment (JDK) .

Note that Java version 1.6.0\_16 or higher is required.

For detailed instructions on installing Java on Linux, refer to: [6.1 Installing Java](#).

### 2.2 Install Java Advanced Imaging (JAI)

Java Advanced Imaging (JAI) must be installed in order to use the JavaPOS ADK. This is necessary for printing BMP files on the POSPrinter, and for the CheckScanner. This is not included with the JavaPOS ADK installer.

Please refer to the following website for downloads and detailed installation instructions:

<https://jai.dev.java.net/>

**Users:** Install the Java Runtime Environment (JRE) version.

**Developers:** Install the Java Development Environment (JDK) version.

For detailed instructions on installing JAI on Linux, refer to: [6.4 Installing Java Advanced Imaging \(JAI\)](#).

### 2.3 Configure your environment

Configuring the environment on Windows is only necessary for application developers. For more information, refer to: [5.1 Configuring environment variables](#).

For information on configuring your environment on Linux, refer to: [6.2 Installing required updates](#)

On the Red Hat 9 operating system, the “glibc” and “glibc-common” packages need to be updated in order to run JavaPOS ADK properly. When following these

steps, first login as the root user.

### Red Hat 9

1. Log in to the Red Hat Network (<http://rhn.redhat.com>).
2. Search on errata "RHBA-2003:136" and click on the link that is returned.
3. Click on the "Packages" tab.
4. Click the "glibc-common-2.3.2-27.9.7.i386.rpm" link and scroll down in the page that appears. Click the "Download Package" link to download the package.
5. Use your browser's "Back" button to navigate back to the previous page.
6. If the system you are performing the installation on has a Pentium Pro processor or above (Pentium II, Pentium III, etc.), click on the "glibc-2.3.2-27.9.7.i686.rpm" link and skip to step 8. If the system you are performing the installation on has a Pentium processor or below (i386, i486), click on the "glibc-2.3.2-27.9.7.i386.rpm" link.
7. Scroll down in the page that appears and click on the "Download Package" link to download the package.
8. Open a terminal window and change directories to the directory where the packages were downloaded.
9. Type the following command to install the downloaded packages (substitute "glibc-2.3.2-27.9.7.i386.rpm" in the command below if your system has a Pentium processor or below):

```
rpm -Fvh glibc-common-2.3.2-27.9.7.i386.rpm glibc-2.3.2-27.9.7.i686.rpm
```

10. Type the following command to confirm the updated packages:

```
rpm -q glibc
rpm -q glibc-common
```

Configuring environment variables.

## 2.4 Configure the Serial interface (Linux only)

In order to use the serial interface on Linux, the following modules must be installed:

- Java Communications API 2.0
- RxTx (2.1-7 or higher)

For information on installing these modules, refer to [6.6 Installing the Java](#)

[Communications API](#) and [6.7 Installing RxTx](#).

## 2.5 Start the Installer

The installer for Windows is “Epson\_JavaPOS\_ADK\_1119.exe”.

The installer in Linux is “Epson\_JavaPOS\_ADK\_1119.bin”.

**Windows:** To run the installer, double-click on it.

**Linux:** To run the installer, bring up a terminal window, change to the directory in which the installer is located, and type “./Epson\_JavaPOS\_ADK\_1119.bin”.

Note: The installer should be run with Administrator (Windows) or root (Linux) privileges. Failure to do so may result in unexpected behavior and the installation may not be successful. The installer does not check for these privileges.

## 2.6 Select the Language

Select a language to use for the installation and click ‘Ok’. Currently English is the only supported language.



## 2.7 Pre-Installation checks

The following is checked before proceeding with the install:

- Multiple instances of the Installer should not be run as it may result in an unexpected behavior. If multiple instances are found, then the installer will



display an error message and exit.

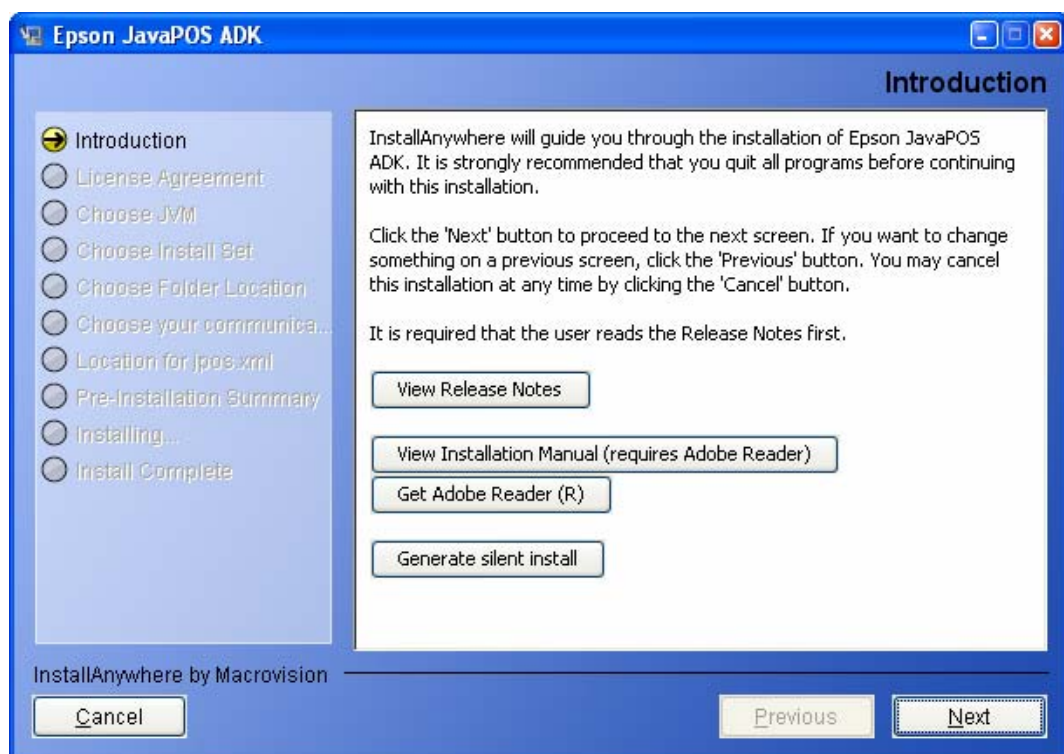
- If the system already has the newer or the same version of the software installed, then the installer will display an error message and exit.
- If the system has an older version of JavaPOS ADK installed, then the installer will use the default values from the last install. It will uninstall the previous version and install the new version with the old values. If this upgrade is being performed, after the License Agreement screen, the Upgrading screen will be shown. See section 2.12 for details on this.

## 2.8 Introduction

At this screen, there are a couple of choices.

- Click the 'View Release Notes' button to view the release notes.
- Click the 'View Installation Manual' button to view the Installation manual. This manual is in Adobe Portable Document Format (PDF). If your system does not have a reader to view that file, download one by clicking on 'Get Adobe Acrobat Reader' button.
- Click the 'Generate silent install' button to generate a properties file to be used by silent installer. See Silent Installation/Uninstallation chapter for more details. To create the silent installer, the installer should not be run from a read-only medium like a CD-ROM as it creates the silent installer properties file in the same location.

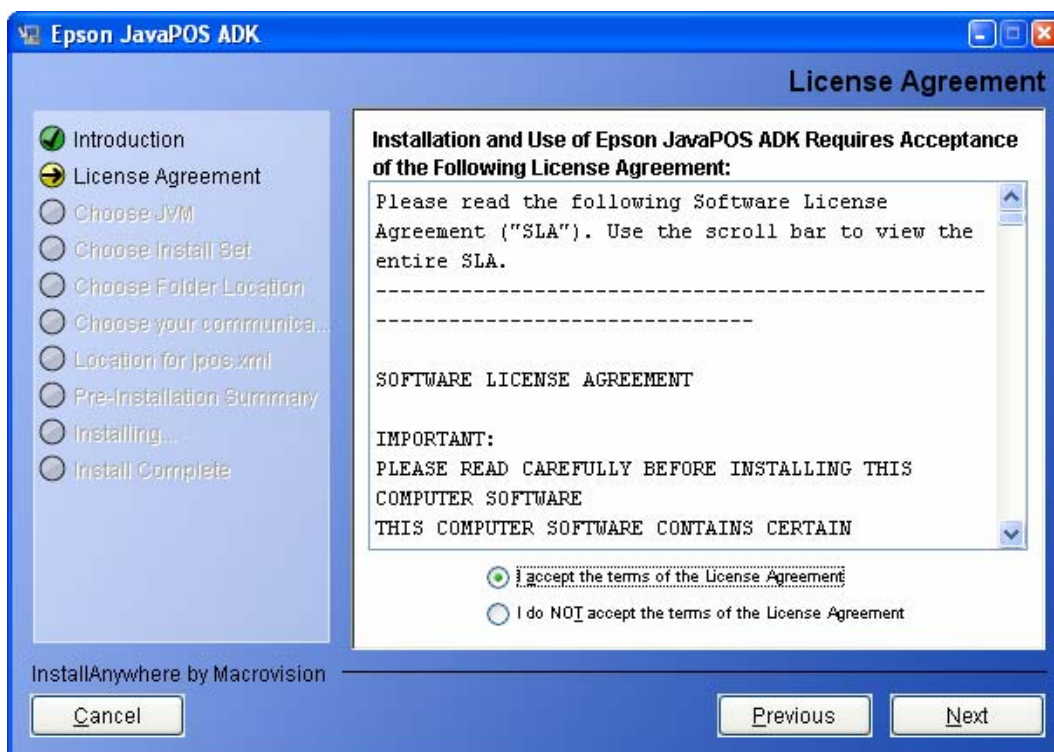
Click Next to continue installing the software.



## 2.9 License Agreement

The user must agree to the License Agreement to continue with the installation. After reading the entire agreement, select “I accept the terms of the License Agreement” and then click Next.

If “I accept the terms of the License Agreement” is not selected, Next is not enabled.



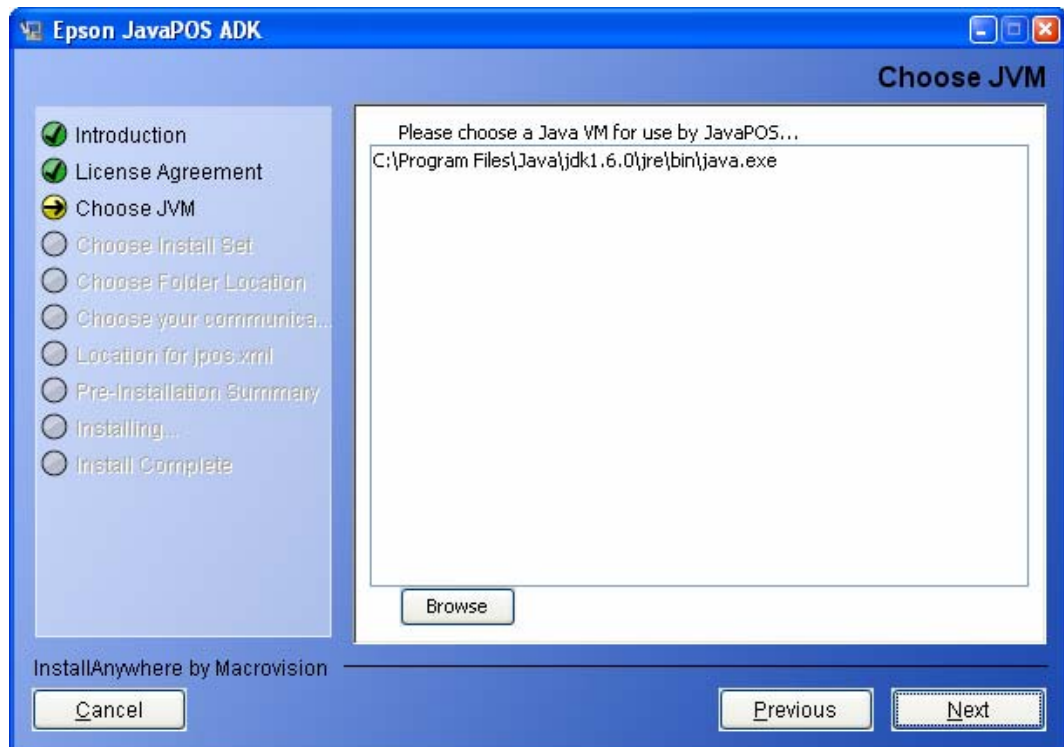
At any time, the user clicks on “I do not accept the terms of the License Agreement”, the following screen appears.



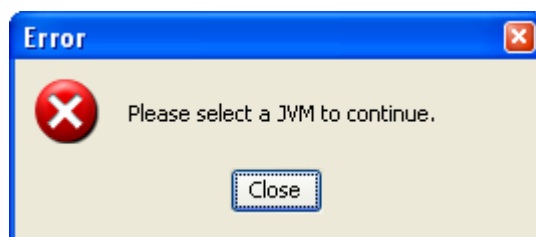
## 2.10 Select a Java Virtual Machine

A Java Virtual Machine (JVM) is required to run JavaPOS ADK 1.11.9.

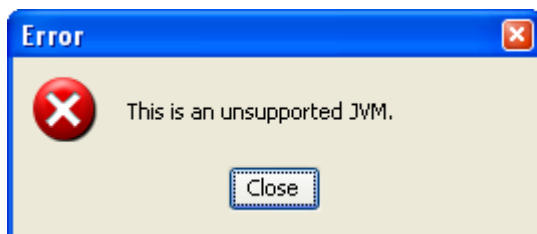
The supported JVM is Sun JVM version 1.6.0\_16 and higher. This list is automatically populated with the JVM found on the system. Select a JVM to use.



If no JVM is selected, the following message will appear and the installation will stay at the JVM screen.



User can select a JVM not found by the installer by clicking the 'Browse' button. If an unsupported JVM is selected, the following message will be displayed.



## 2.11 Selecting the Type of Installation

Select the type of installation to run and click Next.

- Selecting Developer installs the Services, Setup utility, Check Health utility, Documentation and Samples.
- Selecting User installs the Services, Setup utility and Check Health utility.
- Selecting Custom allows you to select installation options.

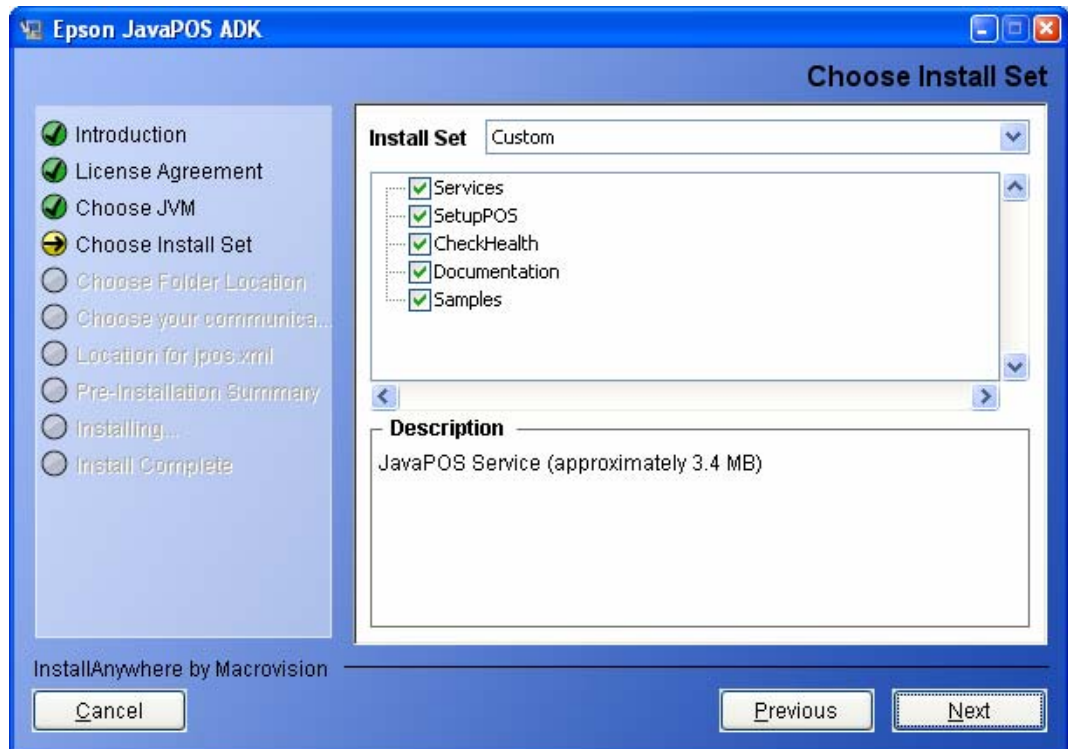


When Custom is selected, the user can customize the components installed. The user can also select the installation folder locations.

## 2.12 Selecting Components to Install

Select the components to install and click Next.

At least one component must be selected to proceed with the installation.



## 2.13 Selecting Shortcut Folders

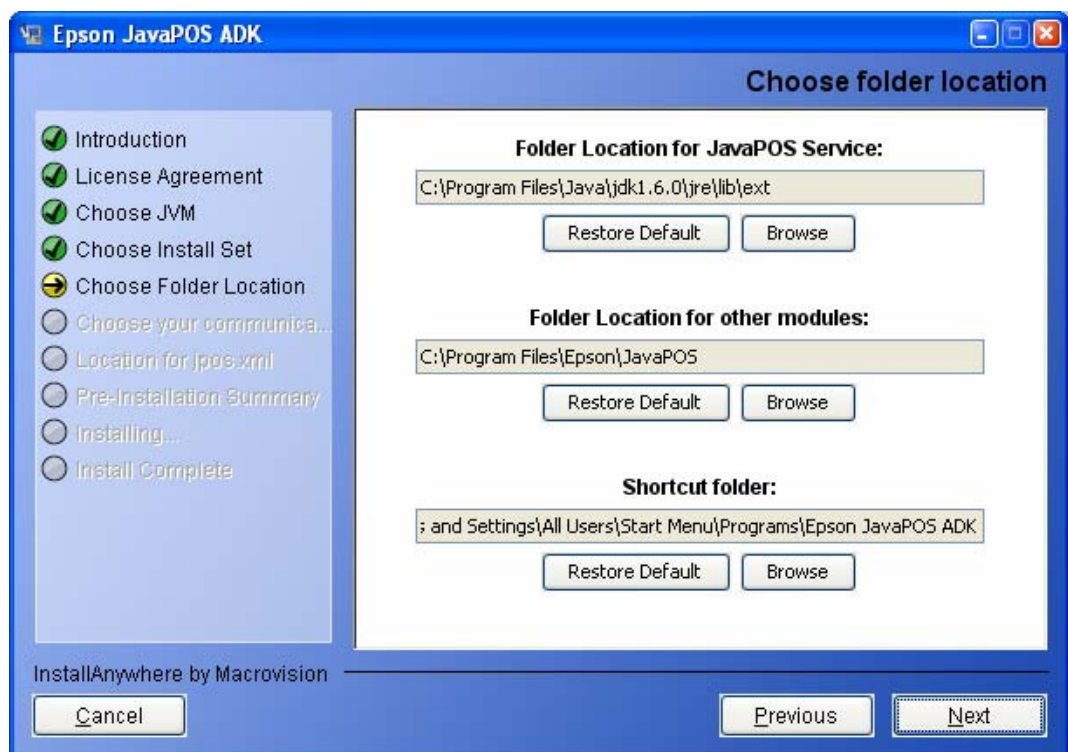
When the custom set is selected, the user is given the choice to select installation folder locations for the different modules. A default location is given in each scenario. The 'Restore Default' button resets to the default location.

The default location for JavaPOS Services is '%JAVA\_HOME%\lib\ext'.

The default location for other modules (SetupPOS, CheckHealth, Documentation, Samples) is 'Program Files\Epson\JavaPOS' in Windows and '/opt/EpsonJavaPOS' in Linux.

The default location for shortcut folder is the 'All Users\Start Menu\Programs\Epson JavaPOS ADK' in Windows and desktop in Linux.

The shortcut folders in Windows do not include the Uninstall link. It can be uninstalled from "Add or Remove Programs" in Control Panel. In Linux, the uninstall link exists.

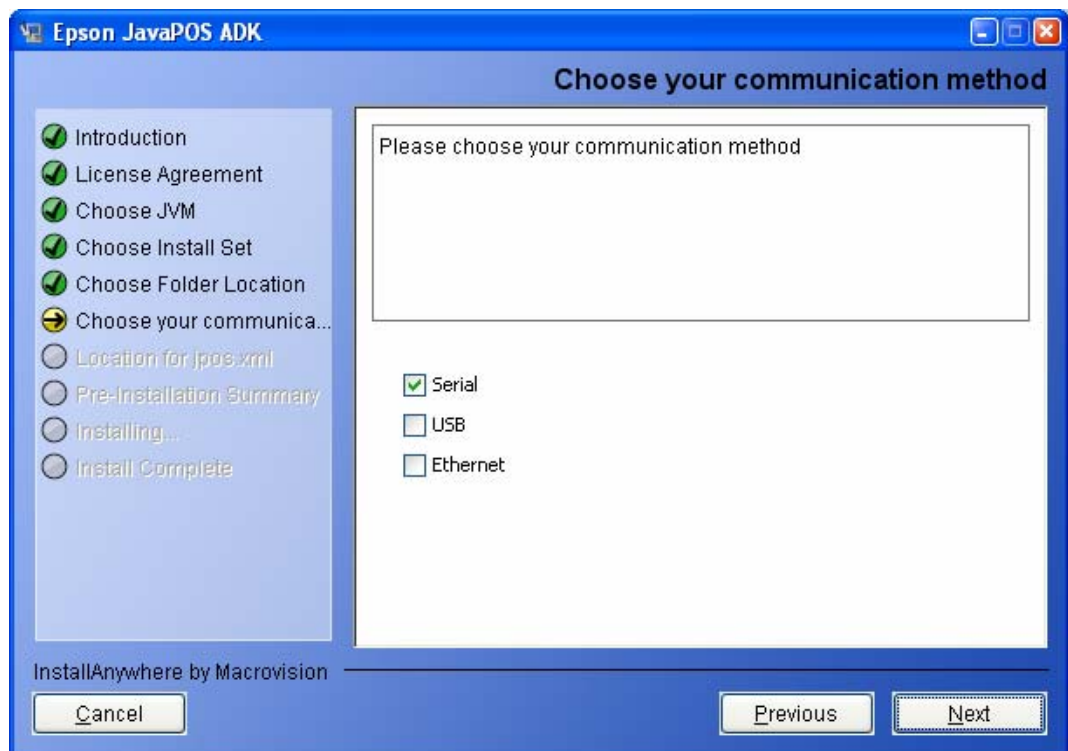


## 2.14 Selecting the Communication method

Select the communication method used by POSPrinter (Serial, USB, or Ethernet) and then click Next. One of the communication methods must be selected to continue.

If USB is selected, TMUSB is installed.

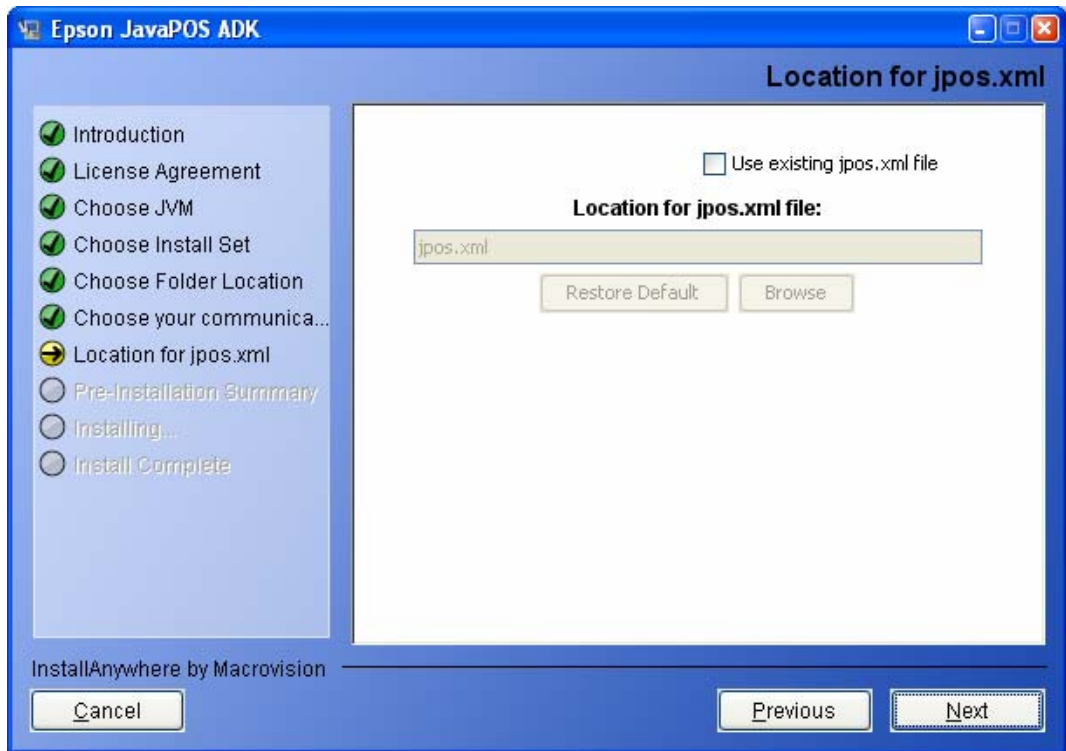
You can select multiple connection methods.





## 2.15 Location for jpos.xml

The location for jpos.xml screen is used to import an existing jpos.xml file, a file that contains the configuration information for devices. If you want to use an existing file, check the Checkbox to enable the file chooser and then select the jpos.xml file to use.

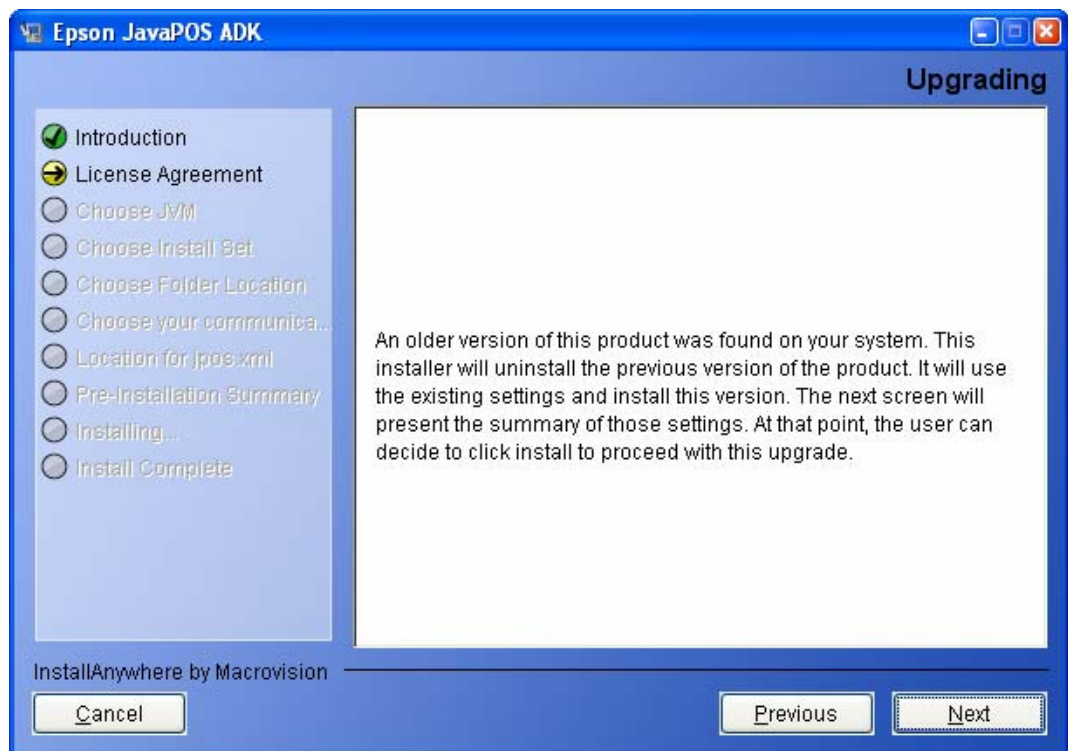


## 2.16 Upgrading

If the installer detects an older version of this application, it will copy the settings from the previous install. It will not display the screens from section 2.6 to 2.11. After the user clicks next, the Pre-Installation Summary screen will be displayed with settings from the previous install.

If the user clicks Install on that screen, the installer will uninstall the previous install. It will then install the latest version with the settings from previous version.

The user can choose to click cancel, un-install the application and then install this version. The user can then customize the settings.



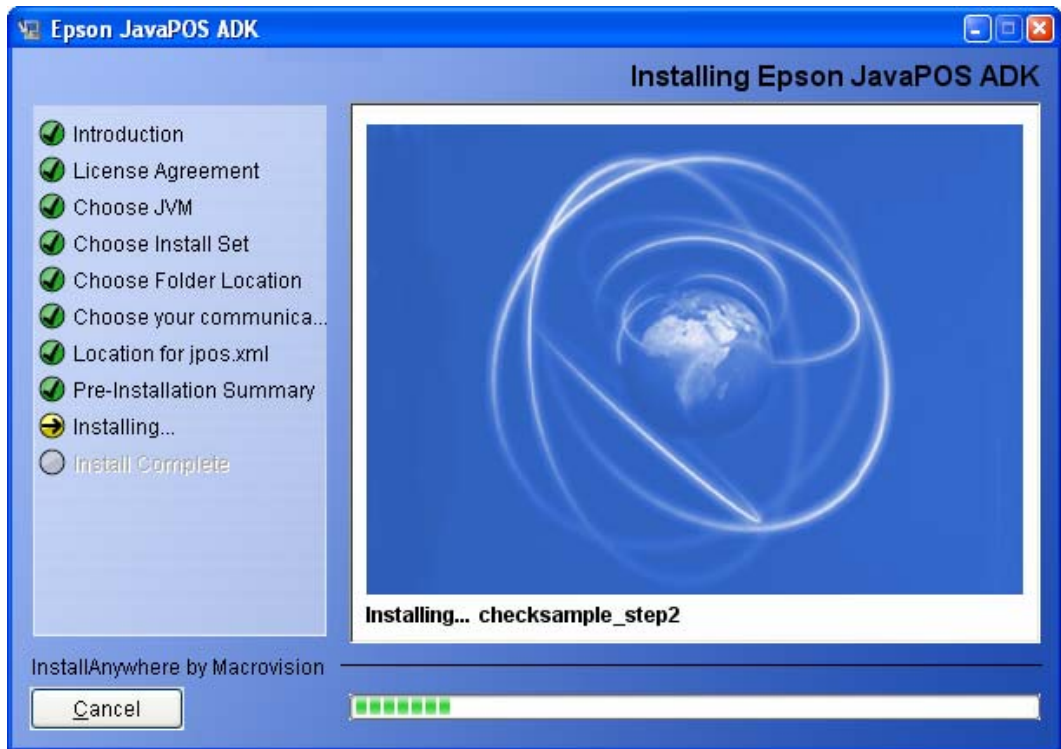
## 2.17 Pre-Installation Summary

A summary screen to show the options selected before installing files.

If the settings are correct, click Install.



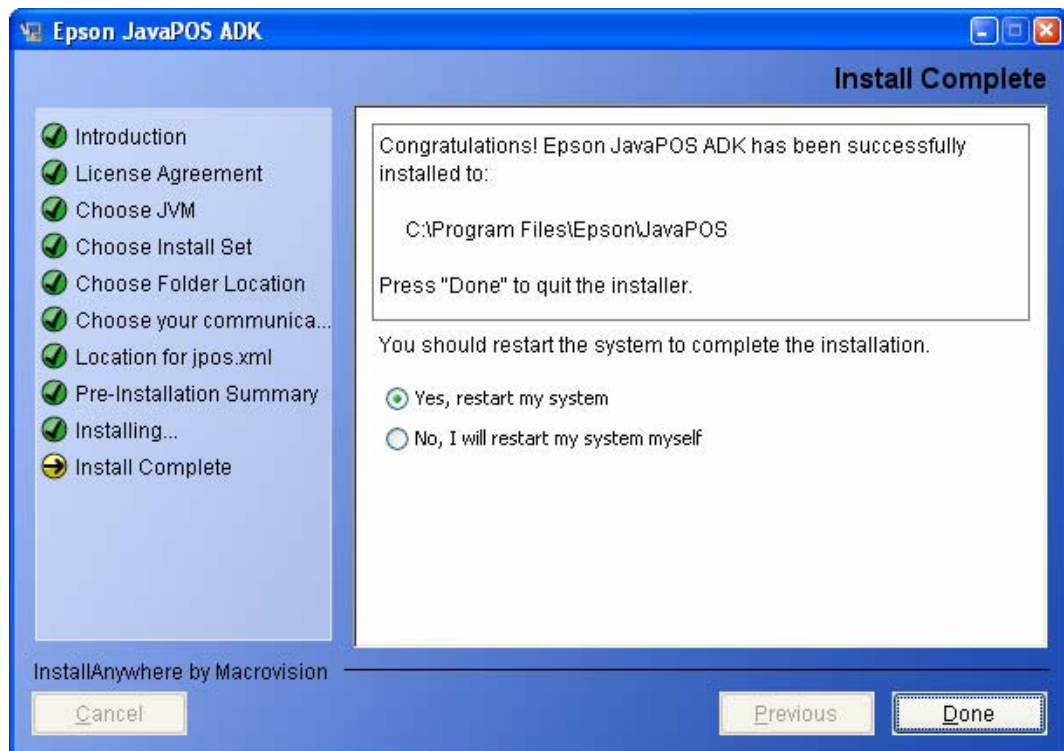
Installation starts, and progress is shown on the status bar.



When the installation is complete, the completion screen appears.

## 2.18 Completion

This completes the installation. Click Done to exit the installer.



If the installed files cannot be updated, or a library used by EPSON JavaPOS ADK 1.11.9 is upgraded, it is necessary to restart the system. This screen would then have options to select the rebooting options.

Select “Yes, restart my system” and then click Done.

To restart the system later, select “No, I will restart my system myself” and click Done. After restarting the system, you can use EPSON JavaPOS ADK 1.11.9.

If there were any errors during the installation, a message will indicate the location of the error log (Epson\_Installer\_log.txt). It is created in the same folder from which the installer was launched. If the installer was run from a read-only medium like a CD-ROM, the log file will not be created.

After installing on Linux, there may be a "java.lang.NullPointerException" error with the "RPMspecFile" indicated in the installer log file (Details: "ERROR - There was a problem creating the RPM package. You may not be running as root or may not have installed RPM Builder correctly."). This is an RPM issue and does not affect the operation of the ADK.

## Chapter 3 Uninstalling

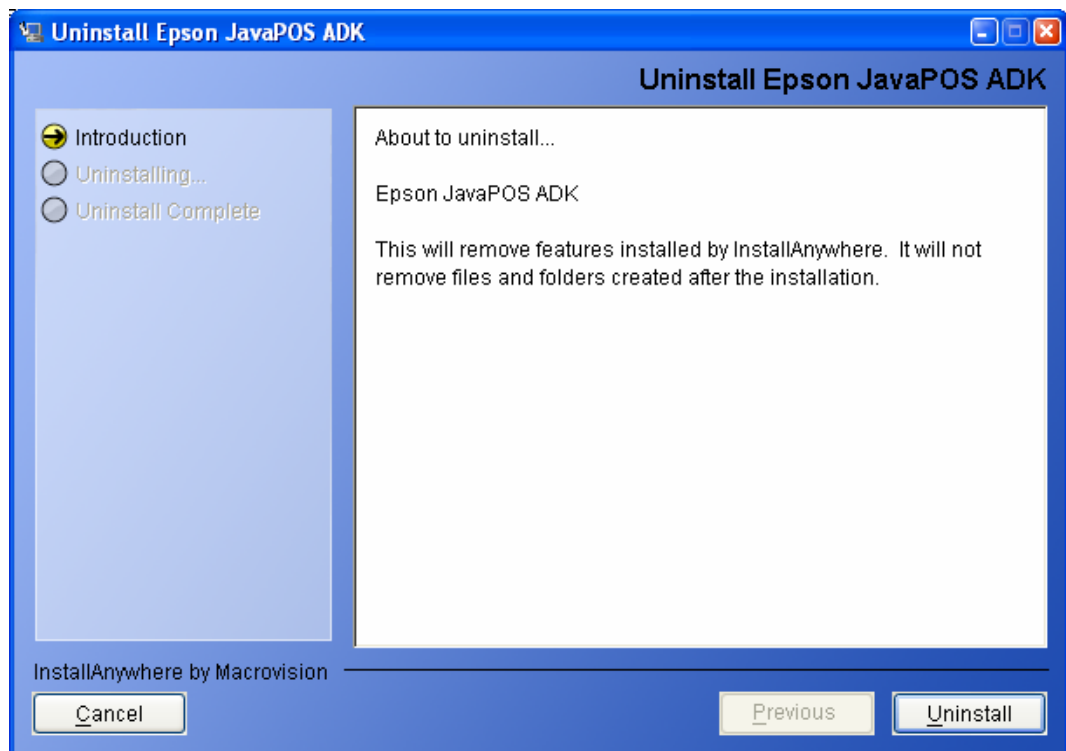
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### 3.1 Changing Installed Items and Starting Uninstall

Double-click the Add or Remove Programs icon in Control Panel, and click Change or Remove for EPSON JavaPOS ADK 1.11.9.

### 3.2 Confirm uninstallation

Click Uninstall button to start uninstalling.

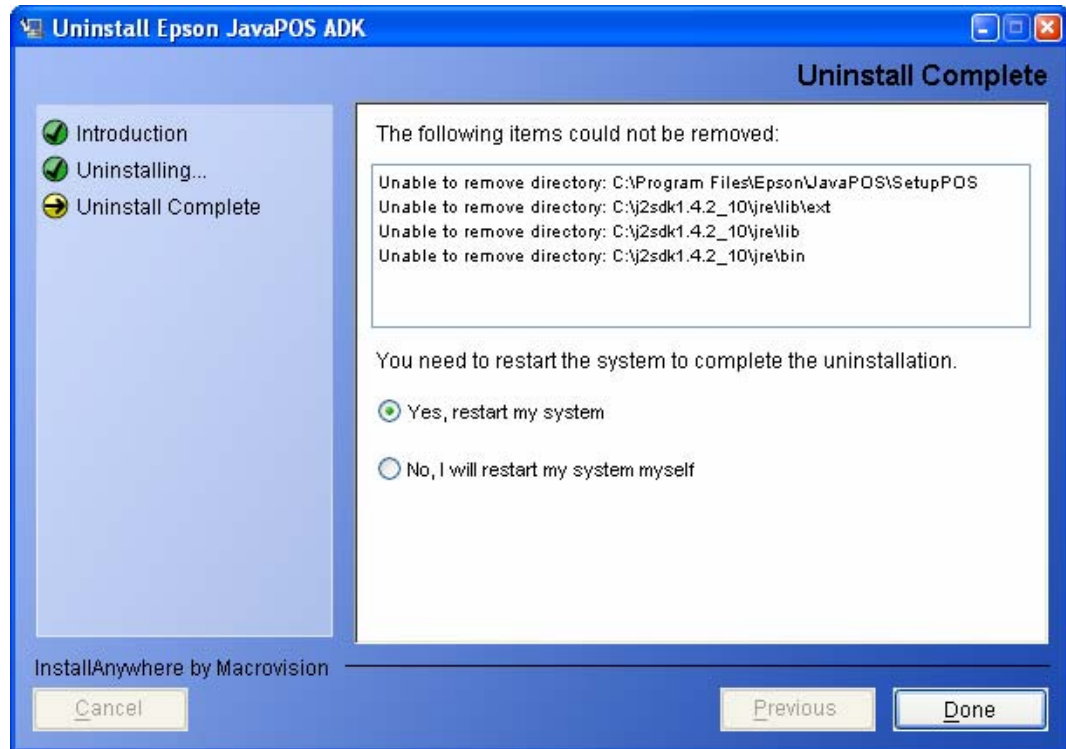


Once the uninstallation procedure is done, the summary screen appears.

This screen would then have options to select the rebooting options.

Select 'Yes, restart my system' and then click Done.

To restart the system later, select 'No, I will restart my system myself' and click Done.



### 3.3 Delete Electronic Journal data files

The uninstaller does not remove data files created for the Electronic Journal. If these files have been created, they must be deleted manually.



## Chapter 4 Silent Installation/Uninstallation

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### 4.1 Creating an Installation Script

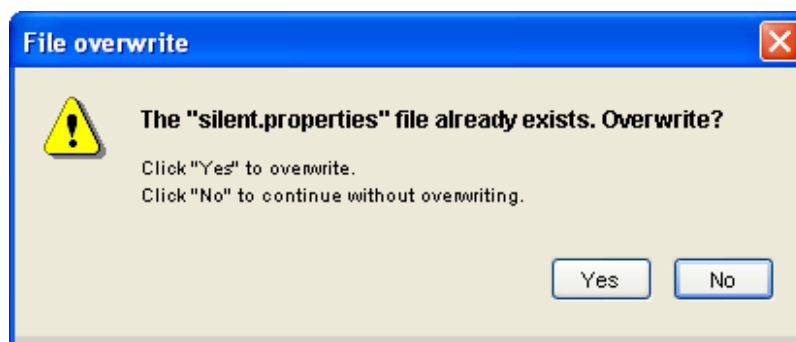
Run the installer.

On the Introduction screen, select 'Generate Silent Install' button.

Continue through the installation and customize the settings for the silent install.

Once the user clicks on the "Install" button on the Pre-installation summary screen, the installer checks to see if a silent.properties files has already been created.

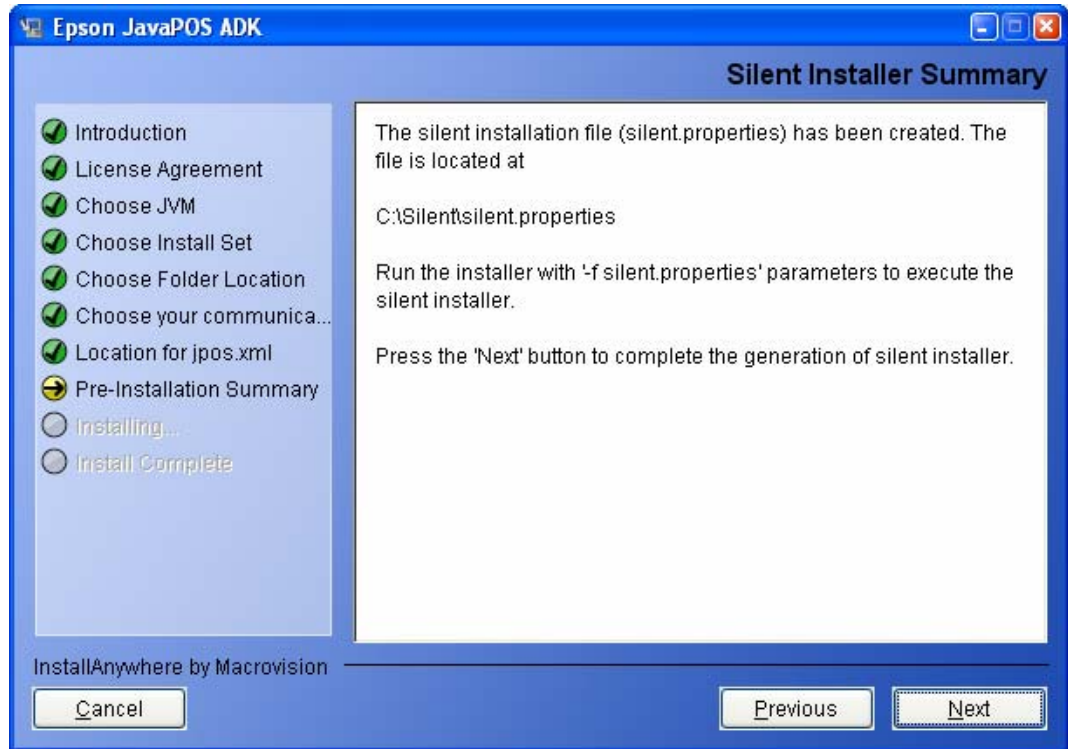
If a silent.properties files already exists in the target location, the following confirmation dialog is displayed.



Press "Yes" to overwrite the existing silent.properties files, or press "No" to keep the existing silent.properties file. A new silent.properties file cannot be generated unless the previous file is moved, deleted, or overwritten.

**Note:** *On Chinese language Operating Systems, only the default installation folders are supported for silent installation.*

After the Pre-installation summary screen, the Silent Installer Summary screen is displayed. This has the location for where the silent.properties file has been created.



## 4.2 Running Installation and Uninstallation

### To install:

Using the command prompt, append “-f silent.properties” to the installer file and run it.

### **Example:**

**Epson\_JavaPOS\_ADK\_1119.exe -f silent.properties** (for windows)

**./Epson\_JavaPOS\_ADK\_1119.bin -f silent.properties** (for linux)

### To uninstall:

Uninstallation runs silently if the installation was silent.

### **Example:**

Uninstall from “Add or Remove Programs” (for windows)

**./Uninstaller\_Epson\_JavaPOS\_ADK\_1119** (for linux)

# Chapter 5 Windows Information

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## 5.1 Configuring environment variables

Some environment variables need to be set on Windows for application development. Note that the exact procedure for setting these variables depends on the version of Windows that is being used.

1. Select the "Control Panel" from the "Start" menu.
2. Select "Performance and Maintenance" (Not necessary on Win2000).
3. Select "System".
4. Select the "Advanced" tab.
5. Press the "Environment Variables" button.
6. Search for "Path" in "System variables".
7. Select "Path" and press the "Edit" button. The "Edit System Variable" dialog is displayed.
8. Add the following path to the "Variable value:" field:  
    <Your JDK install folder>/bin  
    (e.g. "C:\jdk1.6.0\_16\bin")
9. Press the "OK" button to close the "Edit System Variable" dialog.
10. Press the "OK" button to close the "Environment Variables" dialog.
11. Press the "OK" button to close the "System Properties" dialog.

If you open a new Command Prompt window, these settings will be applied. After the environment variables are set, the Java version can be confirmed by typing the following in a Command Prompt window:

```
java -version
```

# Chapter 6 Linux Information

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## 6.1 Installing Java

The following instructions use Java SE Runtime Environment 1.6.0\_16 as an example, although any runtime environment version 1.6.0\_16 or higher can be installed for use with JavaPOS ADK. Users need only install the Java Runtime Environment (JRE), while developers should install the Java Development Environment (JDK).

1. Login as root.
2. Download the `jre-6u16-linux-i586-rpm.bin` self-extracting file from Sun's java download website (<http://www.sun.com/java/>).
3. Make the file executable by opening a terminal window to the directory where it is saved, and typing:

```
chmod +x jre-6u16-linux-i586-rpm.bin
```

4. Execute the file by typing:
5. Update the list of possible java alternatives that your system can use by typing:

```
update-alternatives --install /usr/bin/java java /usr/java/jre1.6.0_16/bin/java 300
```

6. Then type the following command to view the list of java executables that your system can use:

```
update-alternatives --config java
```

7. Type the number corresponding to the `jre1.6.0_16` java executable and hit Enter.

8. To confirm that your system is using the `jre1.6.0_16`, type the following:

```
java -version
```

## 6.2 Installing required updates

On the Red Hat 9 operating system, the “glibc” and “glibc-common” packages need to be updated in order to run JavaPOS ADK properly. When following these steps, first login as the root user.

### Red Hat 9

11. Log in to the Red Hat Network (<http://rhn.redhat.com>).

12. Search on errata “RHBA-2003:136” and click on the link that is returned.
13. Click on the “Packages” tab.
14. Click the “glibc-common-2.3.2-27.9.7.i386.rpm” link and scroll down in the page that appears. Click the “Download Package” link to download the package.
15. Use your browser’s “Back” button to navigate back to the previous page.
16. If the system you are performing the installation on has a Pentium Pro processor or above (Pentium II, Pentium III, etc.), click on the “glibc-2.3.2-27.9.7.i686.rpm” link and skip to step 8. If the system you are performing the installation on has a Pentium processor or below (i386, i486), click on the “glibc-2.3.2-27.9.7.i386.rpm” link.
17. Scroll down in the page that appears and click on the “Download Package” link to download the package.
18. Open a terminal window and change directories to the directory where the packages were downloaded.
19. Type the following command to install the downloaded packages (substitute “glibc-2.3.2-27.9.7.i386.rpm” in the command below if your system has a Pentium processor or below):
 

```
rpm -Fvh glibc-common-2.3.2-27.9.7.i386.rpm glibc-2.3.2-27.9.7.i686.rpm
```
20. Type the following command to confirm the updated packages:
 

```
rpm -q glibc
rpm -q glibc-common
```

### 6.3 Configuring environment variables

Some environment variables need to be setup in order to run JavaPOS ADK properly. When following these steps, first login as the user that will be using the JavaPOS ADK.

#### SuSE

1. Create an environment variable settings file by typing the following at the command prompt:
 

```
touch .bash_profile
```
2. Add the following environment variables to the file that is created:
 

```
JAVA_HOME=/usr/java/jdk1.6.0_16
PATH=$JAVA_HOME/jre/bin/:$JAVA_HOME/bin/:$PATH
```

```
export JAVA_HOME PATH
```

3. Save the file.
4. Type the following at the command prompt in order to ensure these environment variables will be set at login:

```
source .bash_profile
```

5. These settings will take effect next time you login.
6. Logout and login again. Type the following command to confirm the java version:

```
java -version
```

### Red Hat

21. Type the following at the command prompt to change to you home directory:

```
cd $HOME
```

22. Append the following lines to your “.bash\_profile” file:

```
JAVA_HOME=/usr/java/jdk1.6.0_16
```

```
PATH=$JAVA_HOME/jre/bin/:$JAVA_HOME/bin/:$PATH
```

```
export JAVA_HOME PATH
```

23. Save the file.
24. These settings will take effect next time you login.
25. Logout and login again. Type the following command to confirm the java version:

```
java -version
```

## 6.4 Installing Java Advanced Imaging (JAI)

1. Download the JAI from the following website:

<https://jai.dev.java.net/>

**Users:** Install the Java Runtime Environment (JRE) version.

**Developers:** Install the Java Development Environment (JDK) version.

2. Copy the JAI to your Java directory:

**If installing the JRE:**

```
cp jai-1_1_3-lib-linux-i586-jre.bin /usr/java/jre1.6.0_16
```

**If installing the JDK:**

```
cp jai-1_1_3-lib-linux-i586-jdk.bin /usr/java/jdk1.6.0_16
```

3. Execute the JAI installer:

```
cd /usr/java/jdk1.6.0_16/jre
```

```
chmod +x jai-1_1_3-lib-linux-i586-jre.bin
./jai-1_1_3-lib-linux-i586-jre.bin
```

## 6.5 Configuring the build environment

In order to install the USB driver (TMUSB), the build environment must be setup. The method to do this depends on the installed Linux distribution.

### SuSE

1. Install gcc
  - a. Insert the Linux SUSE 10 DVD into a DVD drive connected and visible to your system.
  - b. From the [Computer] menu select "More Applications...".
  - c. 3.1.3. Type "yast" into the filter text field of the window that appears, and select the "YaST" application.
  - d. 3.1.4. Scroll down and select "Software Management".
  - e. 3.1.5. Select the "Package Groups" filter, expand the "Development" and then "Languages" directory trees, and select "C and C++".
  - f. 3.1.6. Tick the "gcc" check box.
  - g. 3.1.7. Tick the "Autocheck" checkbox, click the "Accept" button, and accept any additional packages to be installed to resolve dependencies.
2. Install the kernel source files:
  - a. Insert the Linux SUSE 10 DVD inserted in a DVD drive connected and visible to your system, if not already done.
  - b. From the [Computer] menu select "More Applications...".
  - c. Type "yast" into the filter text field of the window that appears, and select the "YaST" application.
  - d. Scroll down and select "Software Management".
  - e. Select the "Package Groups" filter, expand the "Development" directory tree, and select "Sources".
  - f. Tick the "kernel-source" check box.
  - g. Tick the "Autocheck" checkbox, click the "Accept" button, and accept any additional packages to be installed to resolve dependencies.
3. Open a terminal window and change directory to the /usr/src/linux-2.6.16.46-0.12/ directory.
4. Type "make mrproper", and wait for the command prompt to re-appear.
5. Type "make oldconfig", and wait for the command prompt to re-appear.
6. Type "make modules\_prepare", and wait for the command prompt to re-appear.
7. Copy the "Module.symvers" file from the kernel build output directory to



kernel source directory by executing the following command:

```
cp /usr/src/linux-2.6.16.46-0.12-obj/i386/default/Module.symvers /usr/src/linux-2.6.16.46-0.12/
```

### Red Hat

1. To setup your build environment, first you need to install software updates from the Red Hat network.
  - a. Register your system with the Red Hat network in order to acquire the software updates required for building the TMUSB driver.
  - b. From the "Applications" menu, select "System Tools" and then "Software Updater".
  - c. Follow the instructions.
2. Update your software
  - a. Open a terminal window and type the following to install the kernel development package (against which we will build the TMUSB driver):
 

```
yum install kernel-devel
```
  - b. Create a link in the /usr/src/ directory to the /usr/src/kernels/2.6.18-8.1.15.el5-i686/ folder and rename it as "linux" by typing:
 

```
ln -s /usr/src/kernels/2.6.18-8.1.15.el5-i686/ /usr/src/linux
```
  - c. Install gcc by typing:
 

```
yum install gcc
```

## 6.6 Installing the Java Communications API

1. Download the Java Communications API 2.0 from the Sun website:
 

<http://java.sun.com/products/javacomm/>
2. Copy the file to the /usr/local/ directory:
 

```
cp /opt/EpsonJavaPOS/javacomm20-x86.tar.Z /usr/local/
```
3. Extract the archive:
 

```
cd /usr/local
tar -xvzf javacomm20-x86.tar.Z
```
4. Copy the necessary file to the java folder:
 

```
cd /usr/local/commapi
cp comm.jar /usr/java/jdk1.6.0_16/jre/lib/ext/
cp javax.comm.properties /usr/java/jdk1.6.0_16/jre/lib/
```

## 6.7 Installing RxTx

RxTx must be installed in order to use the Serial interface on Linux. It can be downloaded from the following website:

<http://users.frii.com/jarvi/rxtx/>

In order to build RxTx, the “autoconf”, “automake”, “libtool”, and “make” packages included on your Linux distribution DVD must be installed.

1. Ensure that “autoconf”, “automake”, “libtool” and “make” are installed
  - a. Insert the Linux SUSE 10 DVD into a DVD drive connected and visible to your system.
  - b. From the [Computer] menu select "More Applications...".
  - c. Type "yast" into the filter text field of the window that appears, and select the "YaST" application.
  - d. Scroll down and select "Software Management".
  - e. Select the "Search" filter.
  - f. For each package, type the package name into the text field, click on the “Search” button, and tick the checkbox beside the package if it is not already ticked.
  - g. If any checkboxes had to be ticked while searching on all four packages, then tick the “Autocheck” check box near the bottom of the window and then click the “Accept” button.
  - h. Accept any additional packages to be installed to resolve dependencies.

2. Download rxtx-2.1-7.zip from the website listed above.

3. Copy the downloaded archive to the /usr/local directory:

```
cp rxtx-2.1-7.zip /usr/local/
```

4. Extract the archive:

```
cd /usr/local
unzip rxtx-2.1-7.zip
```

5. There is a bug, so the following lines (5106-5108 in 2.1-7) in the function “check\_group\_uucp” in the file “SerialImp.c” need to be commented out as follows:

```
/* report_error("check_group_uucp(): error testing lock file
creation Error details: ");
report_error(strerror(errno));
*/
```

6. Rename the /usr/local/rxtx-2.1-7/gnu/ and /usr/local/rxtx-2.1-7/gnu/io/ directories:

```
mv -T /usr/local/rxtx-2.1-7/gnu/io/ /usr/local/rxtx-2.1-7/gnu/comm/
mv -T /usr/local/rxtx-2.1-7/gnu/ /usr/local/rxtx-2.1-7/javax/
```

7. Run the /usr/local/rxtx-2.1-7/contrib/ChangePackage.sh script from the top level rxtx-2.1-7 directory:

```

chmod +x /usr/local/rxtx-2.1-7/ChangePackage.sh
cd /usr/local/rxtx-2.1-7
./contrib/ChangePackage.sh javax

```

8. Create the make file:

```

cd /usr/local/rxtx-2.1-7
./configure

```

9. Edit the RXTX\_PATH variable in /usr/local/rxtx-2.1-7/Makefile to be of the form of:

```
RXTX_PATH = "${JPATH}/jre/lib^${OS_ARCH}"
```

So if jdk1.6.0\_16 is installed in the /usr/java/ directory on a Pentium machine, than the above line should be:

```
RXTX_PATH = /usr/java/jdk1.6.0_16/jre/lib/i386/
```

10. Install RxTx

```
make install
```

11. Copy RXTXcomm.jar to the /usr/java/jdk1.6.0\_16/jre/lib/ext/ folder.

```
cp /usr/local/rxtx2.1-7/RXTXcomm.jar /usr/java/jdk1.6.0_16/jre/lib/ext/
```

### Settings for COM3 or higher

If you are planning to use port COM3 or higher, it is necessary to change the IRQ for the serial port driver. The IRQ for the COM port (e.g. "/dev/ttyS2" for COM3) needs to be set in the ".bash\_profile" environment variables file. For example:

```
/bin/setserial /dev/ttyS2 irq 11
```

These settings won't take effect until the next time you login.

For reference, on the EPSON IM-series machines, COM3 (/dev/ttyS2) is IRQ 11, and COM4 (/dev/ttyS23) is IRQ 10.

### User group settings

If the serial port will be used by any users other than root, the user group settings must be modified.

1. Edit the "uucp" and "lock" (Red Hat only) fields in the file "/etc/group".

<Before>

```

uucp:x:14:
lock:x:54:

```

<After>

```

uucp:x:14:jpos
lock:x:54:jpos

```

Note: If there are already users (e.g. "guest") registered in this file, add the "jpos" group with a comma (",") as follows:

<Before>

uucp:x:14:guest

lock:x:54:guest

<After>

uucp:x:14:guest,**jpos**

lock:x:54:guest,**jpos**

2. Restart the computer. After this the serial port will be useable.